# Topic: Cryomodule

# "Options for a Highly Reliable Spoke Linac"

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# About the reliability issue

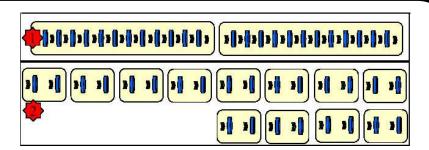
XADS linac specifications: less than 5 beam trips (>1s) per year !!!

- **Over-design** and **redundancy** are very important criteria to follow in the linac design
- **High accessibility** is required for repairing or substitution "on-line", without interrupting the beam
- The linac must tolerate the failure of most of the components: a "fault-tolerant" design has to be ensure whenever possible...

### Basic choices for a reliable & fault-tolerant design

### • Focusing design

⇒ Small independent modules: lattice length continuity, modularity, simplicity



⇒ **SC quadrupole doublets:** more matching capability than solenoids

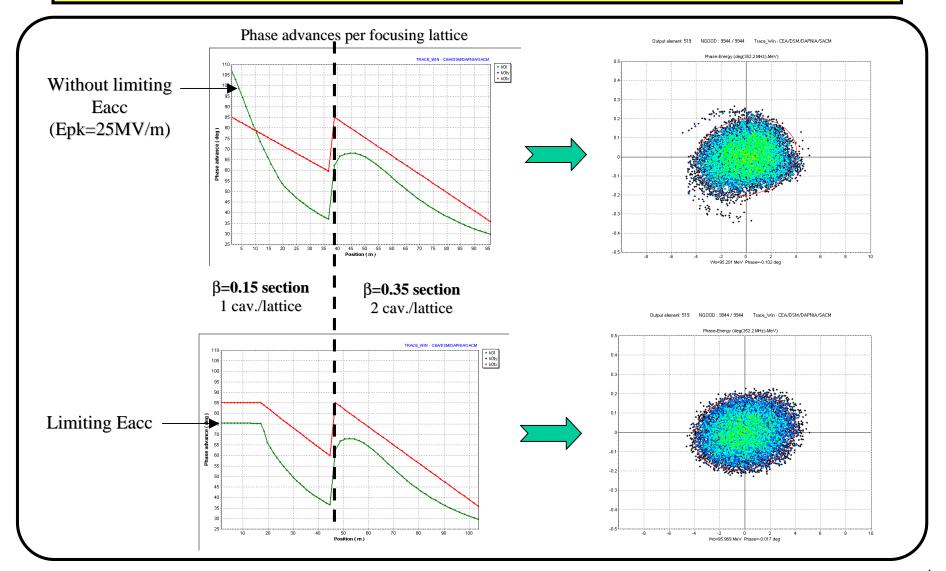
#### Cavities

 $\Rightarrow$  small number of gaps (2): higher energy acceptance, higher capability for fault-tolerance, simplicity

### Beam dynamics

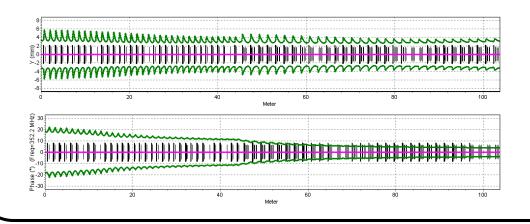
- $\Rightarrow$  Capture at 5 MeV: synchronous phase ramped from  $-65^{\circ}$  to  $-30^{\circ}$
- $\Rightarrow$  Limit the accelerating gradient (thus  $\sigma$ ) per focusing lattice: 2-gap is far enough, and 1 (resp. 2) cavity per focusing lattice in the  $\beta$ =0.15 (resp. 0.35) section

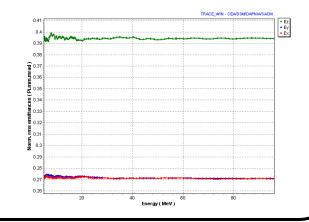
# & even the 2-gap case needs gradient limitations...



# Proposal for a 5-95 MeV Spoke Proton Linac

Beam intensity: 10 mA CW	"β=0.15" section	"β=0.35" section
Energy range (MeV)	5 – 17	17 – 95
# Cavities	34	62
# Cavities per focusing lattice	1	2
Focusing lattice length (m)	1.3	1.9
Synchronous phase	- 65° to - 30°	- 30°
Energy gain per real meter (MeV/m)	0.06 – 0.38	0.31 – 1.58
Beam loading RF power (kW/cavity)	0.8 - 5.0	4.1 – 15.0
Quadrupole gradient (T/m)	17 – 24	24 – 35
Overall length (m)	44.2	58.9

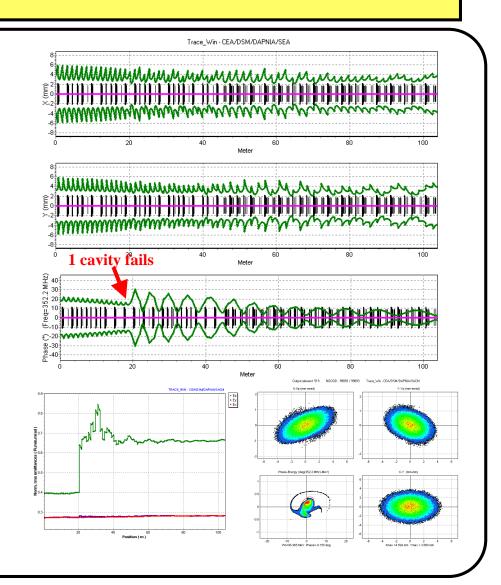




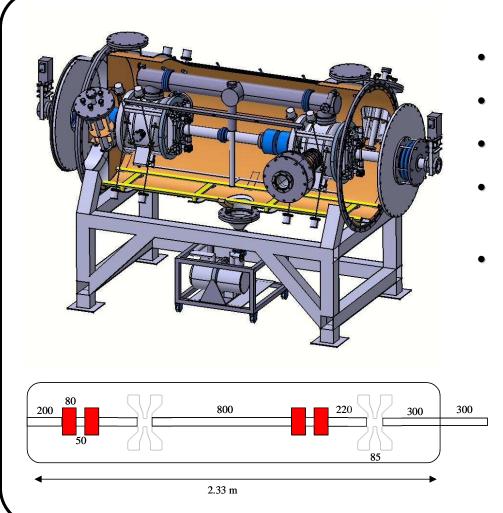
# Advantages towards the reliability issue

- 2-gaps cavities, independently powered
- Large beam apertures (>50mm)
- Very smooth and safe focusing design
- Modular & simple structures
- Possibility of intrinsically redundant design
- Fault tolerance capability

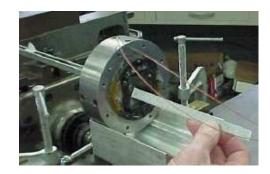
BUT... not very efficient in terms of real gradient between 5 & 25 MeV ( $\beta$ =0.15 section)



# $\beta$ =0.15 Spoke Cryomodule Prototyping (1)

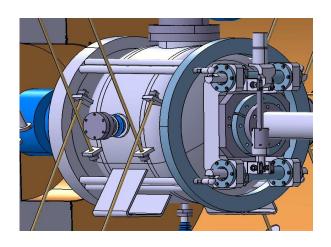


- 2.4 m long & 1 m diameter
- Including two 350 MHz spoke cavities
- Classical 4 K, 1 atm He bath
- Independent RF powering
  (≤5kW/cavity) using coaxial lines
- Focusing using two SC quadrupole doublets

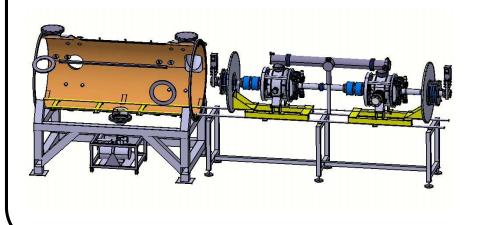


SC « superferric » quadrupole (MSU-LNL)

# $\beta$ =0.15 Spoke Cryomodule Prototyping (2)



- Cold Tuning System: "SOLEIL-like"; efforts are applied on the flanges via Ti rods
- **Alignment** possible from the outside using 8 epoxy supports



- **Assembly**: 2 options are foreseen (whole mounting in a clean room or not)
- Thermal shielding: 2 options are foreseen (80 K circuit & multilayer insulation)

## Conclusion & perspectives

- The **preliminary design of a**  $\beta$ =0.15 module has began, and tries to fit with the XADS reliability requirements
- The aim = fabrication of a first prototype of cryomodule, which allows to test a few **different technological options**

### The future =

- Test with beam (IPHI) without the need of a specific matching section
- Campaign for testing the reliability of all the components

